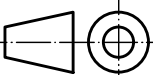



Break Sharp Edges: 0,1 mm

X						
Revision	Date	Description				
Engineered by:			Name:	Date:	Scale: 10:1	
		Designer:	Galba, J.	19/12/2009	SheetSize: A3	
		Approved:	Galba, J.	19/12/2009		
Project: Miniature Model Air Engine					Material: Brass, Soft Yellow	
					Total Mass: 0.001 kg	

Title:		Vertical Stirling Engine with Glass Dome Link Bushing			
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 InventorWizard.be/nl	Drawingnumber:	Sheet: 0001
	Design State: Released	Drawing made with autodesk inventor Revisions only permitted by CAD

Corresponding symbols									
Roughness Classes ( NBN 88-02 ) ( ISO 1302 )									N11
Roughness Value "Ra" in µm ( NBN 88-02 ) ( ISO 1302 )									25
Allowable deviations for dimensions without tolerance indication (machined surfaces)									
Accuracyclass (ISO 2768.1)	For measurements ( deviations in mm )								Fillets and chamfers
	Dimensions in mm								Dimensions in mm
	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	>400 to 1000	>1000 to 2000	>2000 to 4000	0,5 to 3
f Fine	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	±0,8	±0,2
m Medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±0,5
c Rough	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4	±1
v Very Rough	-	±0,5	±1	±1,5	±2,5	±4	±6	±8	±2